

**17.—Manufacturing Establishments classified by Number of Employees and by Province, 1961**

Province or Territory	Employees—					Total
	Up to 199	200 to 499	500 to 999	1,000 to 1,499	1,500 or Over	
	No.	No.	No.	No.	No.	No.
Newfoundland.....	331	5	—	1	1	338
Prince Edward Island.....	155	1	—	—	—	156
Nova Scotia.....	979	17	4	1	1	1,002
New Brunswick.....	688	13	5	1	1	708
Quebec.....	10,569	266	81	22	17	10,955
Ontario.....	11,536	388	102	27	28	12,081
Manitoba.....	1,383	24	6	2	1	1,416
Saskatchewan.....	665	9	1	—	—	675
Alberta.....	1,532	28	9	—	—	1,569
British Columbia.....	3,418	58	20	3	3	3,502
Yukon and Northwest Territories.....	13	—	—	—	—	13
<b>Canada.....</b>	<b>31,269</b>	<b>809</b>	<b>228</b>	<b>57</b>	<b>52</b>	<b>32,415</b>

Table 18 shows the wide variation that occurs in the degree of concentration in some of the leading manufacturing industries of Canada.

**18.—Number and Relative Importance of Establishments with 200 or more Employees in the 25 Leading Industries, 1961**

NOTE.—Based on the revised standard industrial classification and new establishment concept (see p. 655).

	Industry	Number of Establishments Employing 200 or more Persons	Percentage of Total Establishments in the Industry	Percentage of Total Shipments in the Industry
1	Pulp and paper mills.....	84	67.2	95.1
2	Smelting and refining.....	21	87.5	98.2
3	Petroleum refining.....	18	40.9	78.5
4	Slaughtering and meat packing plants.....	34	14.0	72.9
5	Motor vehicle manufacturers.....	9	52.9	98.9
6	Iron and steel mills.....	18	42.9	94.2
7	Sawmills.....	23	0.7	33.6
8	Manufacturers of industrial chemicals.....	16	12.5	67.8
9	Pasteurizing plants.....	21	2.9	31.9
10	Miscellaneous food manufacturers.....	10	3.7	31.2
11	Miscellaneous machinery and equipment manufacturers.....	33	7.9	46.9
12	Metal stamping, pressing and coating industry.....	22	5.0	52.2
13	Printing and publishing.....	20	4.0	68.4
14	Bakeries.....	27	1.1	35.2
15	Motor vehicle parts and accessories manufacturers.....	16	12.7	74.4
16	Aircraft and parts manufacturers.....	23	28.8	92.2
17	Fruit and vegetable canners and preservers.....	14	4.2	41.6
18	Butter and cheese plants.....	—	—	—
19	Feed manufacturers.....	—	—	—
20	Men's clothing factories.....	32	6.6	36.0
21	Women's clothing factories.....	9	1.4	8.0
22	Breweries.....	10	18.5	59.7
23	Communications equipment manufacturers.....	21	16.8	80.3
24	Synthetic textile mills.....	19	33.9	79.7
25	Cotton yarn and cloth mills.....	23	59.0	91.7

*Size Based on Factory Shipments.*—Although historical statistics on the value of manufacturing output in Canada are not strictly comparable because of differences in concept and coverage, there has been a general trend toward large establishments accounting for an increasing proportion of total output. In 1949, the number of factories having an output of \$1,000,000 or over numbered 1,926 and the proportion of their production to the total was 74.4 p.c. By 1961 the number of establishments in that category had increased to 3,613 and their proportion of the output to 82.3 p.c.